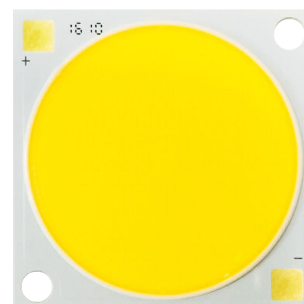


EdiPower® V

2PHEA6xWxxP29020

Datasheet



Track Light



Spot Light



High Bay



Cylinder Light

Introduction :

Edison COB is a high uniformity array component which delivers high lumen output with excellent efficacy. Edison COB is optimized to simplify luminaire designs and lower the system cost. Edison COB combines the advantages of performance, reliability and ease-of-use in one LED. As for the applications, Edison COB can be widely used in general lighting such as spot light, down light, high bay, floodlight and PAR lamp.

Description :

- High efficacy chip on board solution
- Best luminous and color uniformity
- Enables halogen and CDM replacement
- The article itself presents the actual color.

Feature and Benefits :

- Based on the mirror aluminum MCPCB which excellent 98% reflectivity and High thermal conductivity. ($k=200 \text{ w/mK}$)
- Low R_{th}
- Meet the ErP specification (CRI>80 and R9>0)
- Meet the CEC specification (CRI>90 and R9>50)
- Excellent reliability
- 3 / 5 – step Macadam

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General Information

Ordering Code Format

<u>2</u>	<u>P</u>	<u>HE</u>	<u>A 6</u>	<u>x W</u>	<u>x x</u>	<u>P 2 9</u>	<u>x x x</u>
X1	X2	X3	X4	X5	X6	X7	X8

X1		X2		X3		X4		X5	
Type		Component		Series		Wattage		Color	
2	Emitter	P	EdiPower®	HE	HE Series	A6	160W	CW	Cool White
								NW	Neutral White
								WW	Warm White

X6		X7		X8	
Internal code		PCB Board		Serial Number	
-	-	P29	38x38	-	-

Absolute Maximum Ratings

Parameter	Symbol	Value	Units
Input Power	P _i	357	W
DC Forward Current ¹	I _F	3240	mA
Min. Forward Current	Min. I _F	90	mA
Reverse Current ²	I _R	1	mA
Operating Temperature	T _{op}	-40 ~ +100	°C
Storage Temperature	T _{st}	-40 ~ +100	°C
LED junction Temperature ³	T _J	125	°C
Case Temperature	T _C	105	°C
Thermal Resistance	R _{J-C}	0.095	°C/W

Notes:

1. DC forward current should not exceed LED's operating current; the current tolerance should be kept within a range of 5%.
2. LEDs are not designed to be driven in reverse bias.
3. Proper current derating must be observed to maintain junction temperature below the maximum at all time.
4. Refer to Outline drawing for T_C measurement point.
5. D.C. Current : $T_J = T_C + R_{J-C} * P_i$

Luminous Flux Characteristic ($T_j=85^{\circ}\text{C}$)

Order Code	CCT (K)	Luminous Flux(lm) $T_j=85^{\circ}\text{C}$		Luminous Flux(lm) $T_c=25^{\circ}\text{C}$		Efficacy (lm/W)	CRI Ra	CRI R9	Forward Voltage V_F (V)			Forward Current (mA)
		Min.	Typ.	Min.	Typ.				Min.	Typ.	Max.	
2PHEA6WW27P29020	2700	21575	23972	23735	26372	145	80	0	93.9	102.1	110.3	1620
	3000	22270	24745	24500	27222	150	80	0	93.9	102.1	110.3	1620
	3500	22572	25080	24832	27591	152	80	0	93.9	102.1	110.3	1620
2PHEA6NW27P29020	4000	22723	25248	24998	27776	153	80	0	93.9	102.1	110.3	1620
	5000	23025	25584	25331	28145	155	80	0	93.9	102.1	110.3	1620
	5700	22421	24912	24666	27406	151	80	0	93.9	102.1	110.3	1620
2PHEA6CW27P29020	6500	22330	24812	24566	27296	150	80	0	93.9	102.1	110.3	1620
	2700	18339	20376	20175	22416	123	90	50	93.9	102.1	110.3	1620
	3000	18930	21033	20825	23138	127	90	50	93.9	102.1	110.3	1620
2PHEA6WW38P29020	3500	19186	21318	21107	23452	129	90	50	93.9	102.1	110.3	1620
	4000	19315	21461	21248	23609	130	90	50	93.9	102.1	110.3	1620
	5000	19572	21746	21531	23923	131	90	50	93.9	102.1	110.3	1620
2PHEA6NW38P29020	5700	19058	21176	20966	23295	128	90	50	93.9	102.1	110.3	1620
	6500	18981	21090	20881	23201	128	90	50	93.9	102.1	110.3	1620

Notes :

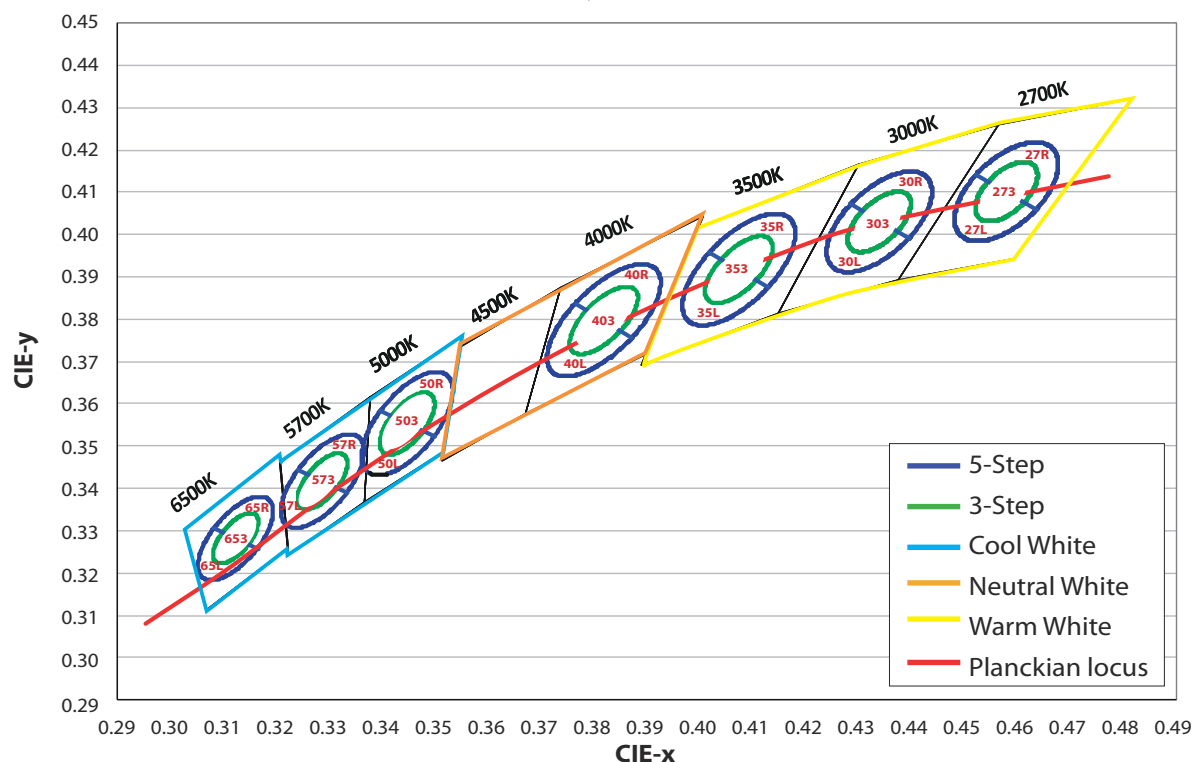
1. Edison Opto Corp. maintains forward voltage $\pm 3\%$, luminous flux $\pm 10\%$, Ra and R9 ± 2 tolerance.
2. Flux values @ 25°C are calculated and for reference only.

Chromaticity coordinates($T_c=85^\circ\text{C}$)

Color region stay within Macadam "3-Step/5-step" ellipse from the chromaticity center.

The chromaticity center refers to ANSI C78.377:2011.

Please refer to ANSI C78.377 for the chromaticity center.



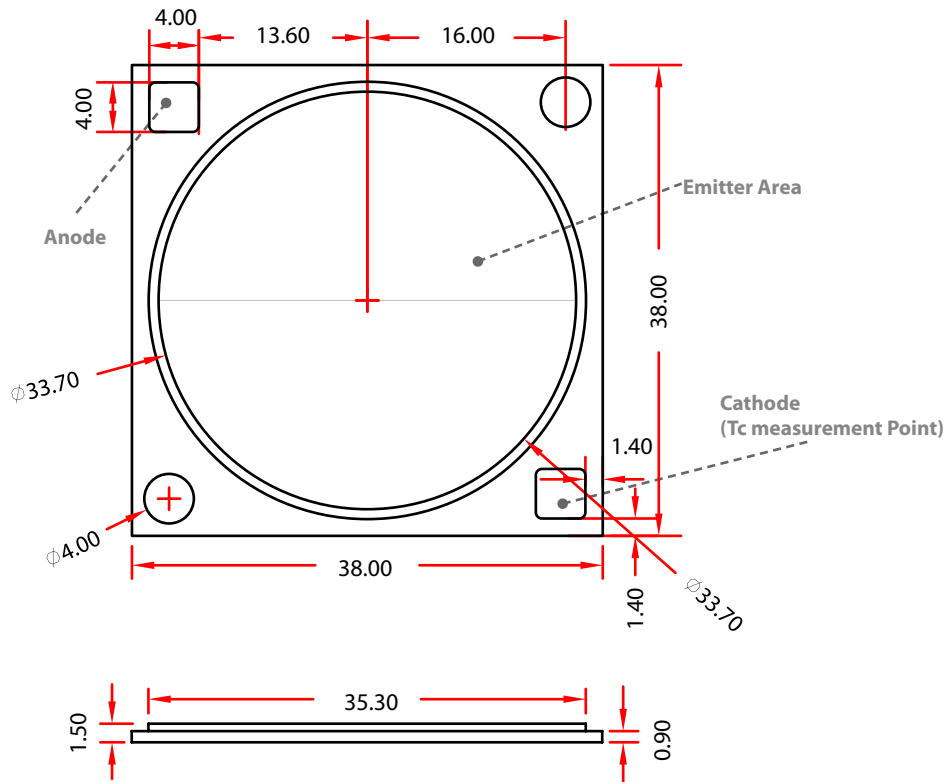
CCT	Steps	Cx	Cy	a	b	theta
2700K	5	0.4578	0.4101	0.01350	0.00700	53.70
3000K	5	0.4338	0.4030	0.01390	0.00680	53.22
3500K	5	0.4073	0.3917	0.01545	0.00690	54.00
4000K	5	0.3818	0.3797	0.01565	0.00670	53.72
5000K	5	0.3447	0.3553	0.01370	0.00590	59.62
5700K	5	0.3287	0.3417	0.01243	0.00533	59.09
6500K	5	0.3123	0.3282	0.01115	0.00475	58.57

CCT	Steps	Cx	Cy	a	b	theta
2700K	3	0.4578	0.4101	0.00810	0.00420	53.70
3000K	3	0.4338	0.4030	0.00834	0.00408	53.22
3500K	3	0.4073	0.3917	0.00927	0.00414	54.00
4000K	3	0.3818	0.3797	0.00939	0.00402	53.72
5000K	3	0.3447	0.3553	0.00822	0.00354	59.62
5700K	3	0.3287	0.3417	0.00746	0.00320	59.09
6500K	3	0.3123	0.3282	0.00669	0.00285	58.57

Note: CIE_{x,y} tolerance: ± 0.005 .

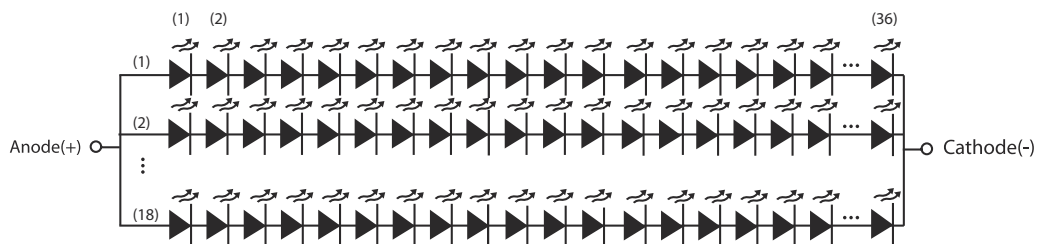
Mechanical Dimensions

Emitter Dimensions

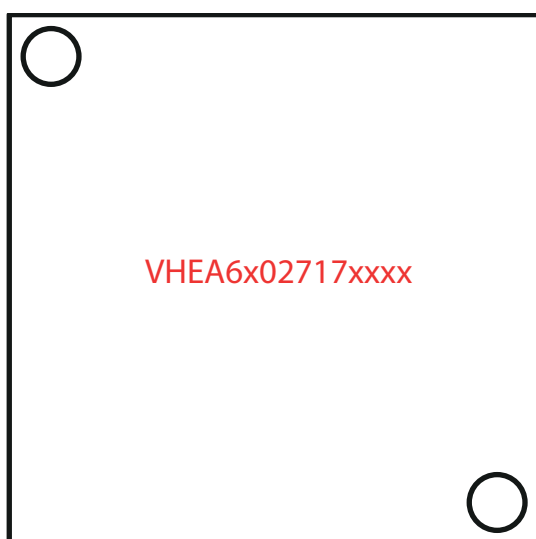


Notes :
1. Unit : mm
2. Tolerance : ± 0.2 mm

Emitter Circuit Layout



Product marking



V
X1

HEA6
X2

x0
X3

27
X4

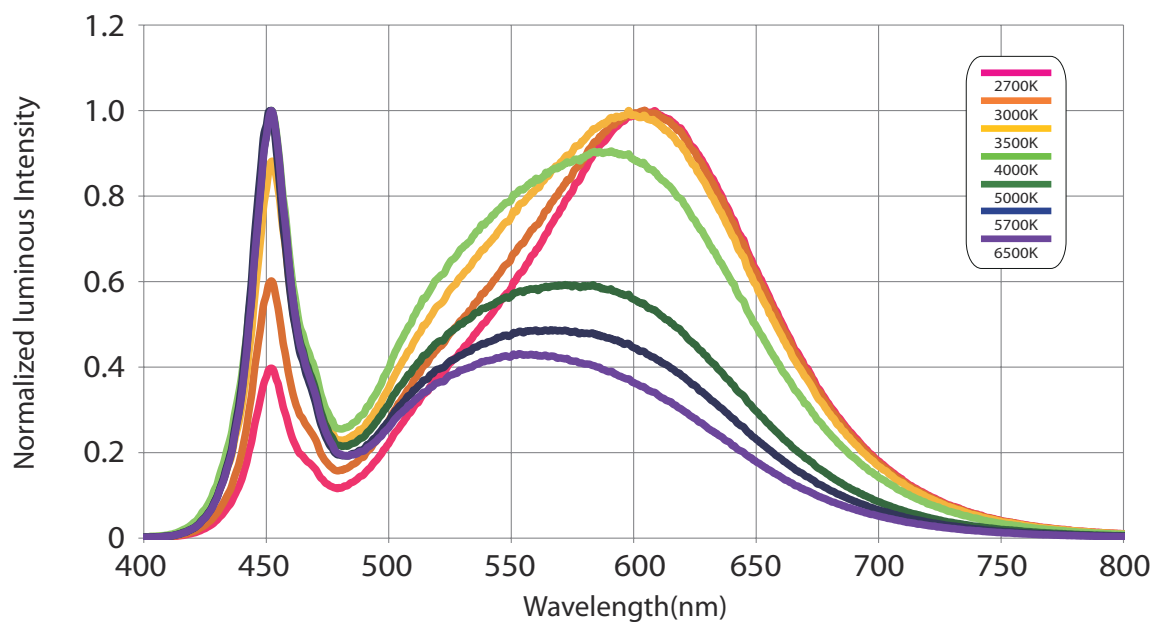
17
X5

xxxx
X6

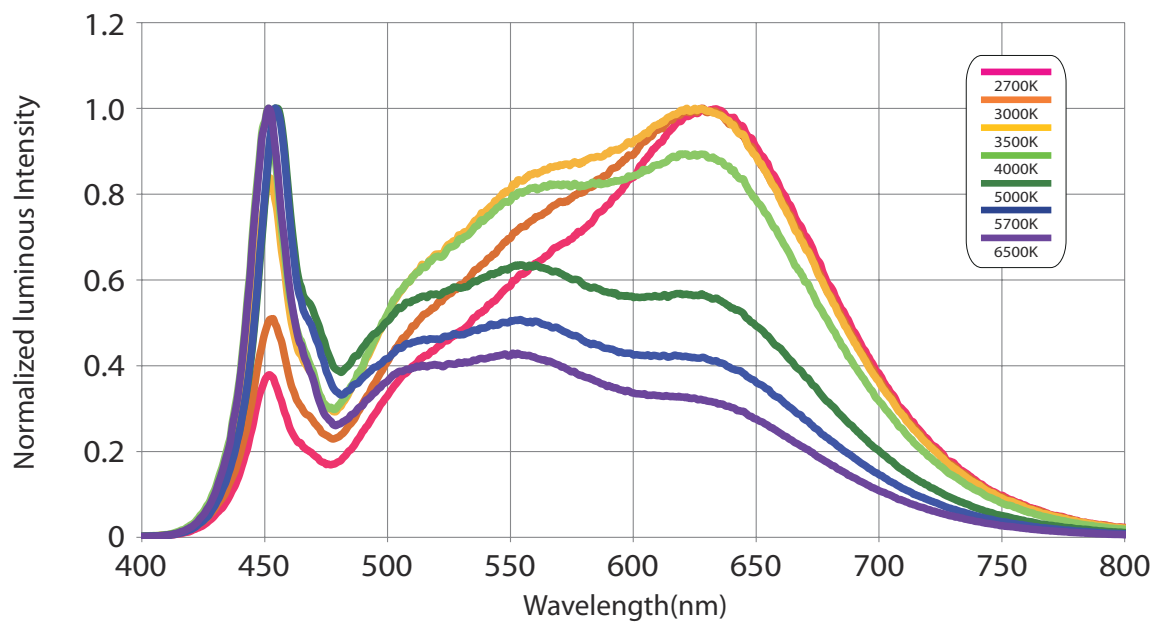
X1		X2		X3		X4		X5		X6	
Type		Series		CRI		CCT		Year		Serial Number	
V	EdiPower® V	HEA6	HEA6	80	CRI80	27	2700K	17	2017	xxxx	-
				90	CRI90						

Characteristic curve

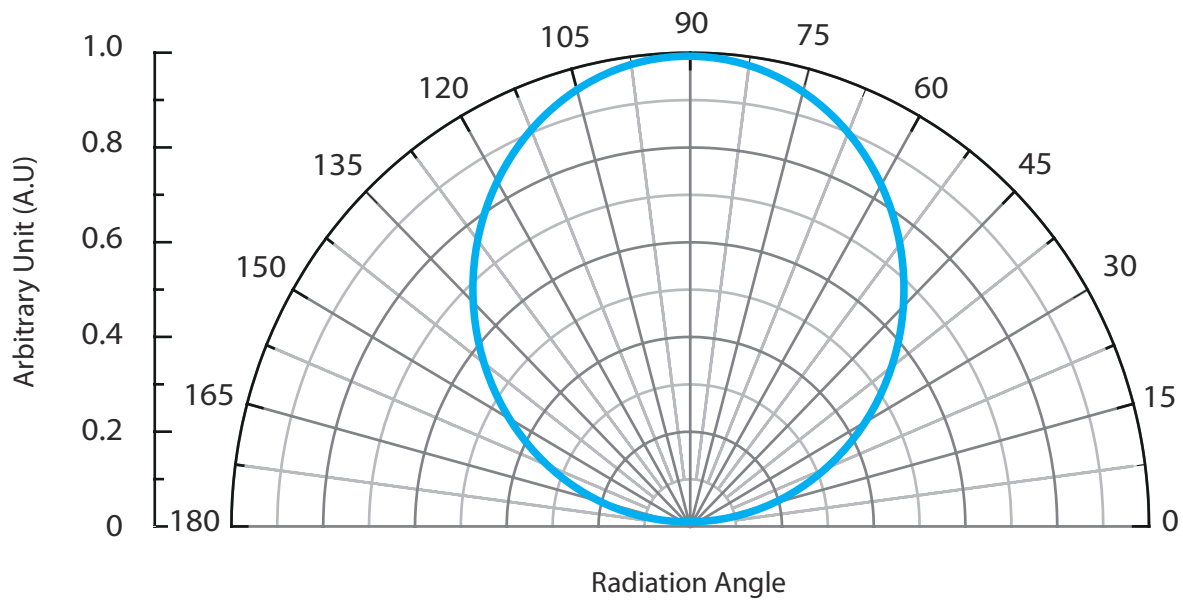
Color Spectrum ($T_c=25^\circ\text{C}, I_F=1620\text{mA}$)_CRI80



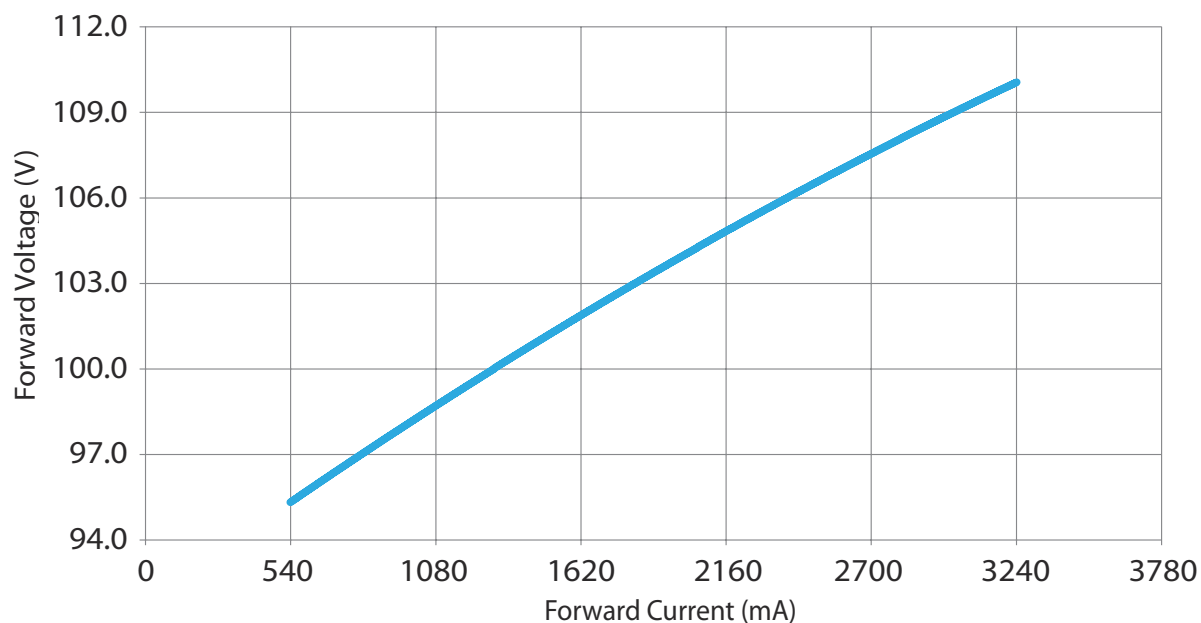
Color Spectrum ($T_c=25^\circ\text{C}, I_F=1620\text{mA}$)_CRI90



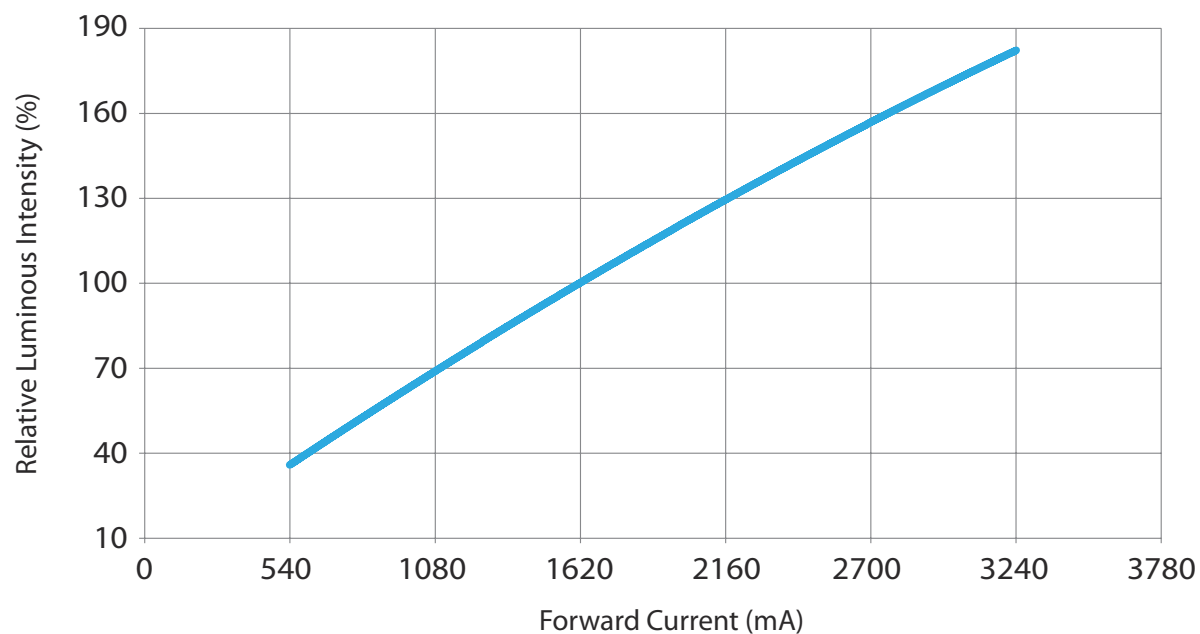
Beam Pattern



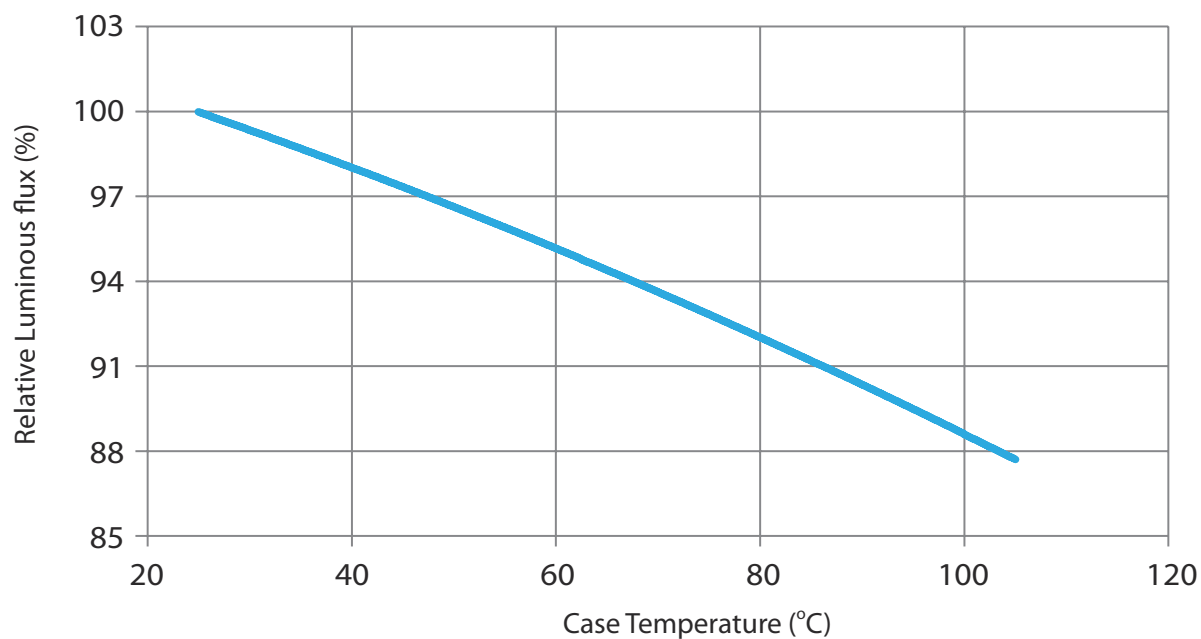
Forward Voltage vs. Forward Current ($T_c=25^\circ\text{C}$)



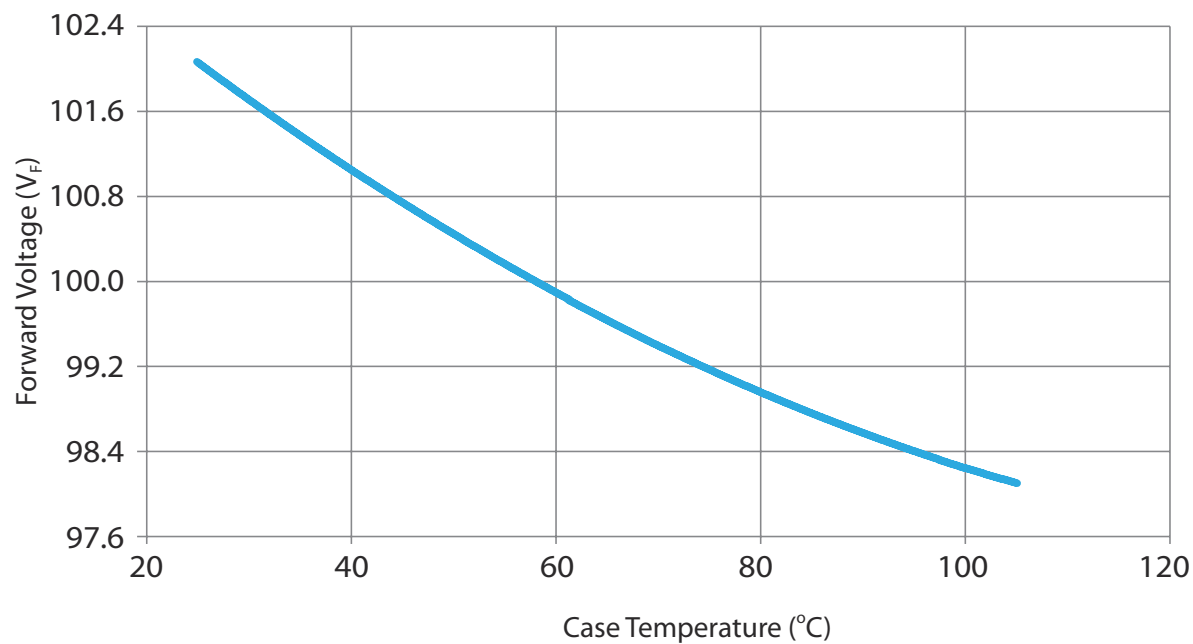
Relative luminous Intensity vs. Forward Current ($T_c=25^\circ\text{C}$)



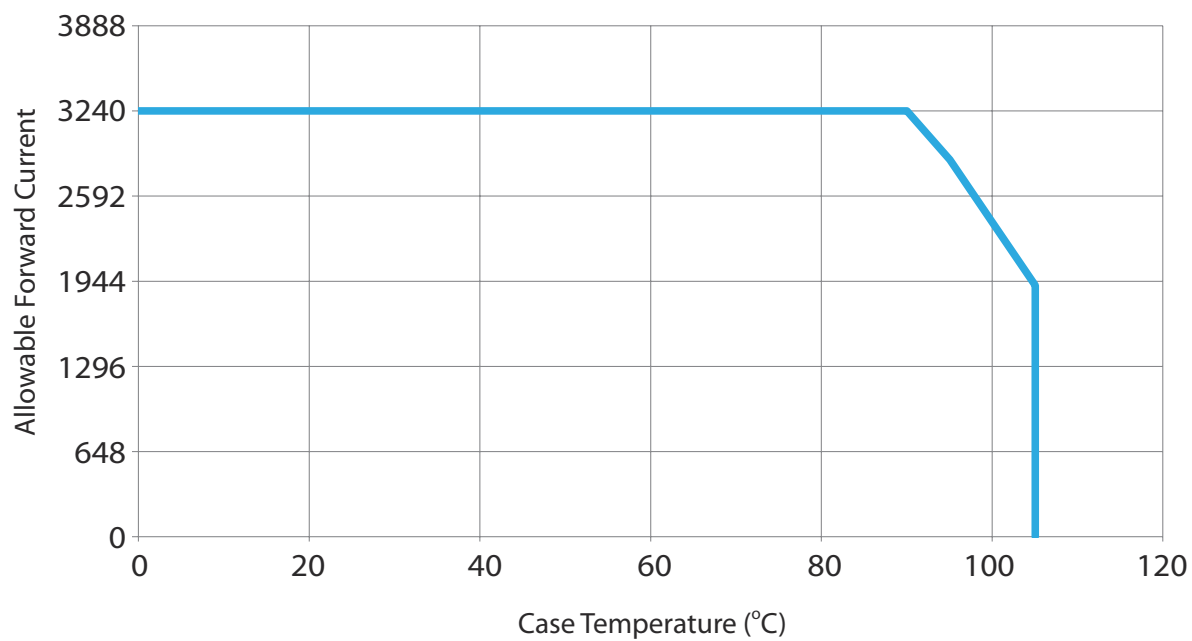
Relative Luminous Flux vs. Case Temperature ($I_F=1620\text{mA}$)



Forward Voltage vs. Case Temperature ($I_F=1620\text{mA}$)



Allowable Forward Current vs. Case Temperature



Reliability

NO .	Test Item	Test Condition	Remark
1	Temperature Cycle	-40°C~100°C (30 mins / 30 mins)	100 Cycle
2	Thermal Shock	-40°C~100°C (15,min/15 mins 10 sec)	100 Cycle
3	High-Temperature Storage	Ta=100°C	1000 hrs
4	Humidity Heat Storage	Ta=85°C, RH=85%	500 hrs
5	Low-Temperature Storage	Ta= -40°C	1000 hrs
6	Operation Life test	25°C	6000 hrs
7	High Temperature Operation Life test	85°C	1000 hrs
8	ON/OFF Test	30 sec ON, 30 sec OFF	1.5W times

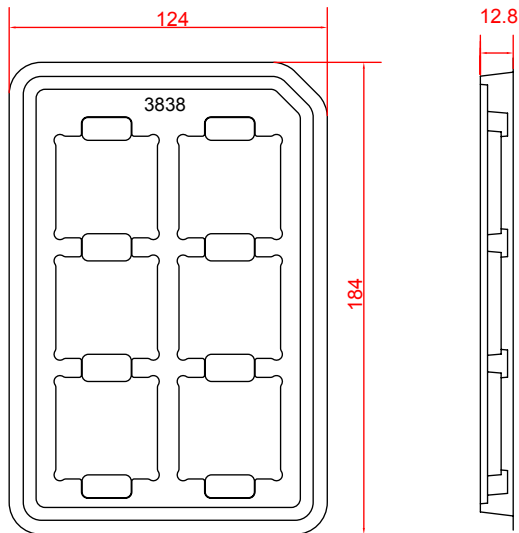
Failure Criteria

Item	Criteria for Judgment	
	Min.	Max.
Lumen Maintenance	85%	-
$\Delta u'v'$	-	0.006
Forward Voltage	-	Initial Data x 1.1
Reverse Current	-	10 μ A
Resistance to Soldering Heat	No dead lamps or visual damage	

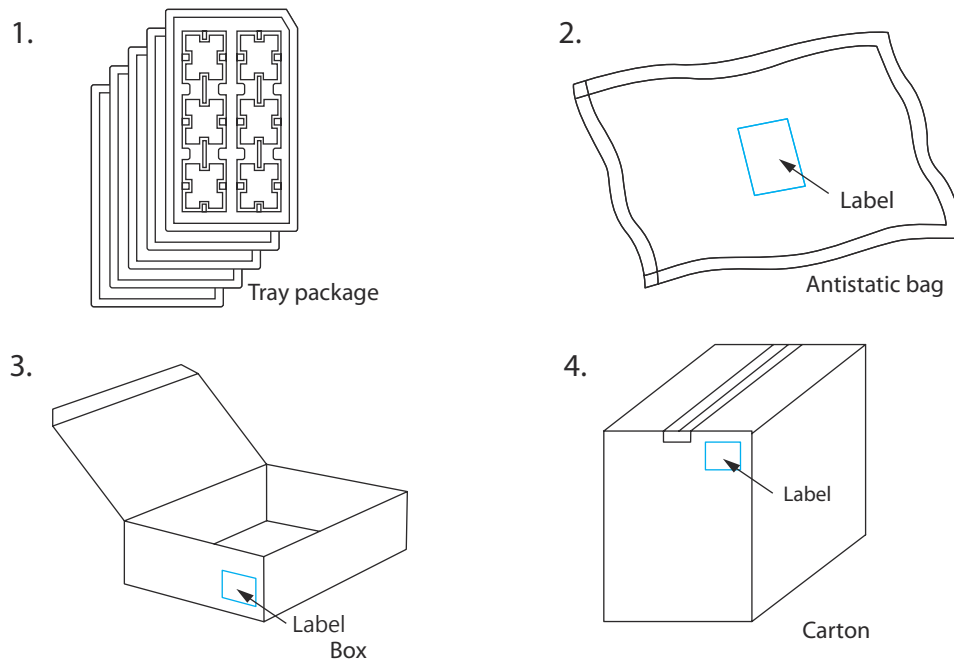
Cautions

LED avoids being stored and lighted in the environment containing sulfur. Some materials, such as seals, printing ink, enclosure and adhesives, may contain sulfur, avoiding the exposure in acid or halogen environment.

Product Packaging Information



Tray package dimension.



Notes:

1. All dimensions are in mm.
2. There are 6pcs emitters in a full tray.
3. There are 5 trays in a bag.
4. There are 10 bags in a box.
5. There are 10 boxes in a carton.
6. A bag contains one humidity indicator card and drying agent.
7. Carton dimensions: 488x260x364mm

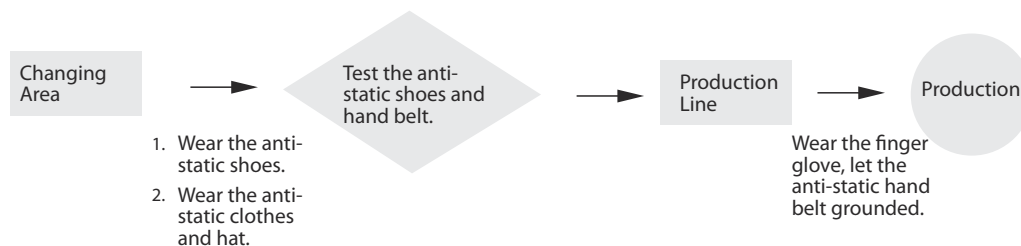
Handling with a EdiPower® V Series

Notification on Anti-static

LED device are combine by many accurate parts which belong to static sensitive device. A human body may aware of the discharge voltage about 2-3KV, which is much larger than an electronic device may bear. Therefore, to keep the LED operation environment away from static and lower the exits static become an important issue in a LED manufacture

1. Anti-Static Steps - All the staffs who has the possibility to contact with the LED components should follow the instructions to eliminate the static:

- Put on the hand or finger gloves before touch a LED device. (Do not use a nylon or rubber Glove)
- Do not do any actions that may generate the static in the protection area. Such as wipe hands or foot, put on/off the clothes.
- Avoid any movement that may cause static damages. When remove a component from the package, please be slow and gentle.
- Do not touch the metal part of a LED component.



2. Environmental anti-static protection

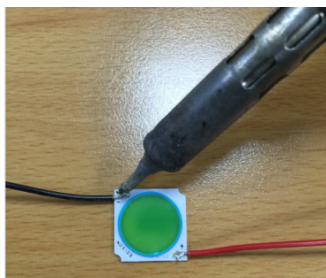
- Use an anti-static floor and make earth. Materials such as plastic or rubber contain carbon or conductive polyester is recommended.
- LEDs should be operated on the desk which is laid by the static discharge material.
- Protection area with a temperature at $22\pm5^{\circ}\text{C}$ and a relative humidity at $70\pm10\%\text{RH}$ are recommended.
- Layout an appropriate earth system. All the equipments should earth isolated into the ground or pillar.
- All soldering and testing equipments should also provide earth ability.
- Prevent the accumulation and the fractions between stuffs.

3. Anti-Static steps for package, transportation and storage.

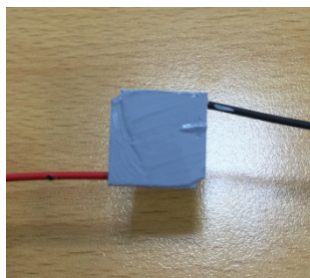
- Package: All the bags must have the ability of anti-static. Do not use any nylon bag, normal plastic bag or polyester bag for package. Do not open the bag if a LED is not ready to be handling. Open the bag at the protection area and put in a conductive case.
- Transportation: The cart should install the conductive wheels. Avoid the mechanical vibration and impacts.
- Storage: Be attention of the temperature and the relative humidity under the suggest condition.

Protector Operation Manual

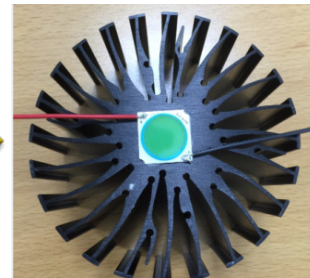
Solder electric wires



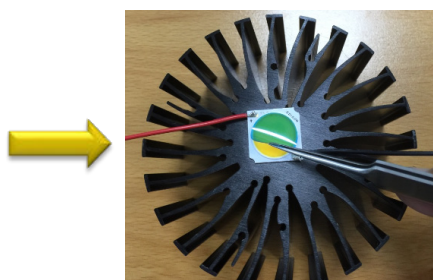
Backside coated with thermal grease



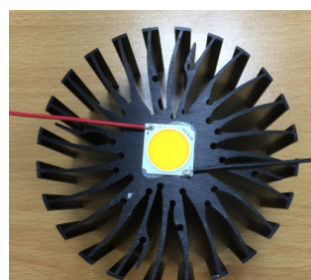
Mount the COB components to the heatsink modules



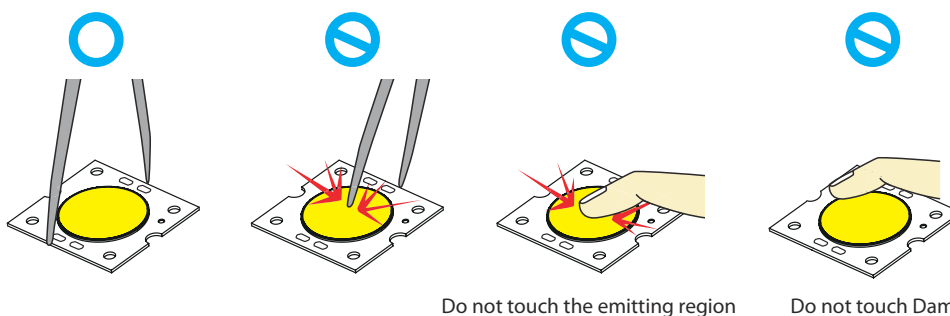
Remove the Blue protective film with tweezers



Complete operation process



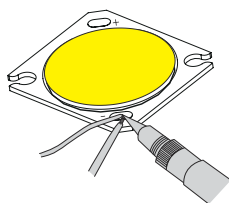
Handling with a EdiPower® V Component



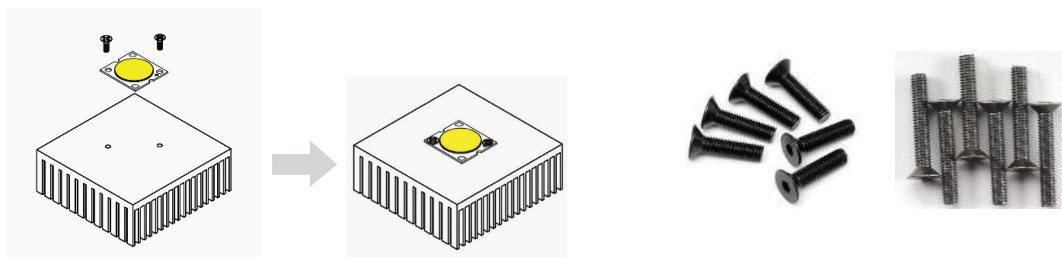
- Proper handling of the EdiPower® V using tweezers or gloved fingers.
- Do not touch the emitting region and Dam.
- Use only the IPA and swab to clean the flux/dust of the EdiPower® V surface. Other organic solvent may cause the failure

Notification of Installation.

1. Soldering pads are present for direct electrical wiring. Manual soldering at $360\pm 5^{\circ}\text{C}$, <5 secs are recommended.(No need with IR reflow process)



EdiPower® V can be secured with M2/M3 screws. To ensure optimal usage.



Recommendations:

Flat screws or countersunk screws are recommended.

Avoid the screw head touching the pad to prevent from the electric leakage.

Screw Torque Specification

Size	Tightening Torque (N·m)
M2	0.25~1
M3	1~1.25

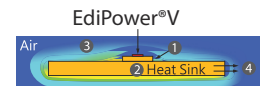
Thermal Management

About 80% of input power of a LED transform into heat. A high temperature operation condition always easily causes the LEDs to decrease of flux and the life decay of LED dies. The highest operation temperature of a component is able to be found in its datasheet which is indicated as T_j .

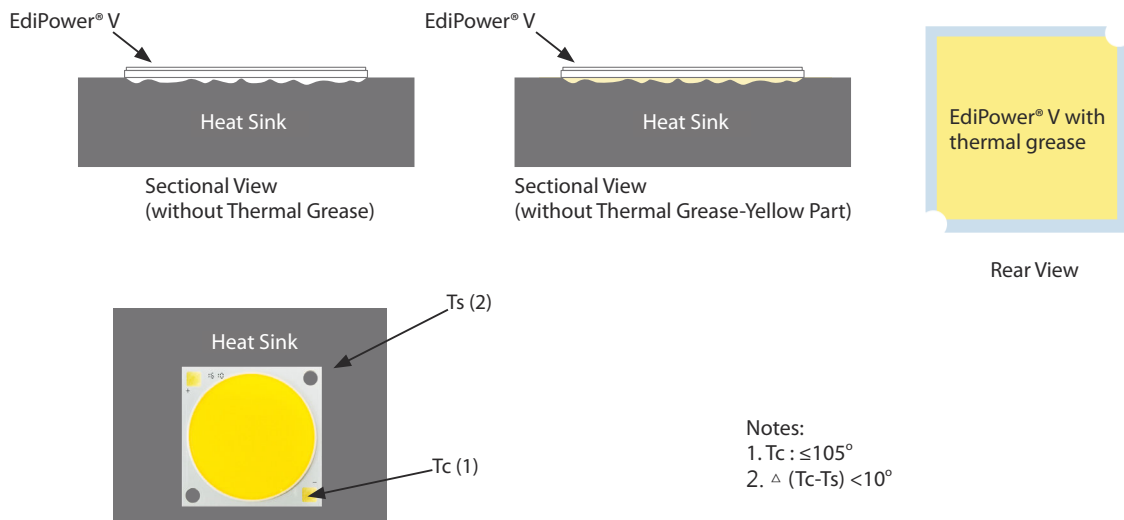
The power dissipation ability, the ambient temperature between the LED junction, environment, thermal path and its thermal resistance are the mean parameters which affect the performance of a LED device. Therefore, the limitation of the junction temperature has become an important issue when designing a LED product.

For LEDs, choose an appropriate operation environment and conduct the heat to the air after light on LEDs may maintain the better performance and lifetime. Four major thermal path are as follow:

- (1) From heat source (component) to heat sink. (By conduction)
- (2) Conduction from within the heat sink to its surface. (By conduction)
- (3) Transfer from the surface to the surrounding air. (By convection)
- (4) Emit heat from the heat sink surface. (By Radiation)



Path(1): The contact surface of the component and heat sink are not perfectly flat, they are not able to meet each other completely. Air between these two materials will result high thermal resistance and reduce the effect of heat transfer. To enhance the ability of thermal conduction, one common method is applying thermal grease between the two interfaces and use the screws to enforce the adhesion between two surface.



Recommended thermal Grease Parameters

Characteristics	Value	Unit
Thermal Conductivity (K)	>3.0	W/m*K
Thickness	≤0.1	mm

Revision History

Versions	Description	Release Date
1	Establish a Datasheet	2017/10/13

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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www.edison-opto.com

For general assistance please contact:
service@edison-opto.com.tw

For technical assistance please contact:
LED.Detective@edison-opto.com.tw